



Dart Aerospace Ltd.
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Canada

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cheet

D5337-011
Job Sheet 180703



Part No: D5337-011

Job Qty: 1 ea

Part Name: Basket Assembly, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/12/18

Job Tracking No:

Due Date: 8/15/18

Created By: Marie Lajeunesse

Type: *SOLD* *sfl*

Description:

Note: DWG D5337 REV B, D2690-6 REV B2 IPP REV:A 15.10.15 NEW ISSUE DD VERF:JLM IPP REV:B 15.12.21
PA3 DD VERF:JLM IPP REV:C 17.03.27 AS PER REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/15/18	8/15/18	0.00	0.00	Start Up Stores/Pkg-1		<i>MA 18-9-05</i>
100	Packaging	1 pcs	8/15/18	8/15/18	0.00	0.00	Packaging1-5		<i>MA 18-9-5</i>
110	HandFinish	1 pcs	8/15/18	8/15/18	0.00	0.76	HandFinish4		<i>MA 18-9-DAS</i>
120	QC	1 pcs	8/15/18	8/15/18	0.00	0.00	QC5		SEP 05 2018 68
130	Packaging	1 pcs	8/15/18	8/15/18	0.00	0.00	Packaging3-2		<i>MA 18-9-89</i>
140	QC21-SA	1 Ea	8/15/18	8/15/18	0.00	0.00	QC21		<i>MA 18-09-26</i>

Part Op
Descriptions: **110 - MANUFACTURE AND INSTALL LANDYARD CUT AT 9.125" (D2690-6)**

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97447A010	Blind Rivet	4 pcs (4 ea)	90-Start up Operation	<i>005320</i>
AN3-13A	Bolt	4 Ea (4 ea)	90-Start up Operation	<i>5044116</i>
AN3-16A	Bolt	2 Ea (2 ea)	90-Start up Operation	<i>5038732</i>
AN3-7A	Bolt	2 Ea (2 ea)	90-Start up Operation	<i>504585C</i>
AN310-4	Nut	5 Ea (5 ea)	90-Start up Operation	<i>5089286</i>
AN310C4	Nut	2 Ea (2 ea)	90-Start up Operation	<i>5082904</i>
AN4-12	Bolt	5 Ea (5 ea)	90-Start up Operation	<i>5065268</i>
AN5-17A	Bolt	4 Ea (4 ea)	90-Start up Operation	<i>5074206</i>
CBL-1240	Cable	.7700 ft (.77 ea)	90-Start up Operation	<i>5068080</i>
CBL-460	Loop Sleeve	2 Ea (2 ea)	90-Start up Operation	<i>5032661</i>
D2535	Spring	2 Ea (2 ea)	90-Start up Operation	<i>5092216</i>
D2537	Bushing	2 Ea (2 ea)	90-Start up Operation	<i>5097106</i>
D2690-6	Lanyard	1 Ea (1 ea)	90-Start up Operation	<i>5097228</i>
D3917-3	Washer	10 Ea (10 ea)	90-Start up Operation	<i>5094895</i>
D3953-17	Gas Spring Spacer	2 Ea (2 ea)	90-Start up Operation	<i>5102881</i>
D3953-19	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	<i>5072721</i>
D3953-21	Gas Spring Bracket	1 Ea (1 ea)	90-Start up Operation	<i>5068381</i>
D3953-3	Gas Spring Stud, Lid	2 Ea (2 ea)	90-Start up Operation	<i>5068380</i>
D3953-7	Spring Spacer	2 Ea (2 ea)	90-Start up Operation	<i>5094871</i>
D3953-9	Gas Spring Washer	2 Ea (2 ea)	90-Start up Operation	<i>5097232</i>
D3969-7	Spring (Basket Lid)	1 Ea (1 ea)	90-Start up Operation	<i>5075339</i>
D5319-175	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	<i>F163272</i>
				<i>5007385</i>

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					

D5322-041	Handle Weldment	1 Ea (1 ea)	90-Start up Operation	5093060
D5323-1	Bumper	4 Ea (4 ea)	90-Start up Operation	5057891
D5324-1	Drag Bracket	1 Ea (1 ea)	90-Start up Operation	5008680
D5331-041	Basket Base Assembly, LH	1 Ea (1 ea)	90-Start up Operation	5103529
D5336-041	Basket Lid Assembly	1 Ea (1 ea)	90-Start up Operation	5102880 510527
D5336-043	Basket Lid Assembly, LH	1 Ea (1 ea)	90-Start up Operation	102960
MS17984-C410	Quick Pin Replacement	1 pcs (1 ea)	90-Start up Operation	5097621
MS20600-AD4W3	Cherry Rivet	4 Ea (4 ea)	90-Start up Operation	FM137412-46
MS21042L3	Nut	8 Ea (8 ea)	90-Start up Operation	5078253
MS21042L5	Nut	4 Ea (4 ea)	90-Start up Operation	5063541
MS24665-151	Cotter Pin	5 Ea (5 ea)	90-Start up Operation	5053951
MS24665-300	Cotter Pin	2 Ea (2 ea)	90-Start up Operation	5044188
NAS1149C0432R	Washer	2 Ea (2 ea)	90-Start up Operation	5030022-1
NAS1149F0332P	Washer	12 Ea (12 ea)	90-Start up Operation	5103666-1
NAS1149F0432P	Washer 5683559	10 Ea (10 ea)	90-Start up Operation	5067901-2
NAS1149F0563P	Washer	4 Ea (4 ea)	90-Start up Operation	
NAS1149FN432P	Washer, #4	4 Ea (4 ea)	90-Start up Operation	F120306

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97447A010	4	726	0
	AN3-13A	4	32	0
	AN3-16A	2	145	0
	AN3-7A	2	259	0
	AN310-4	5	175	0
	AN310C4	2	95	0
	AN4-12	5	125	0
	AN5-17A	4	168	0
	CBL-1240	1	297	0
	CBL-460	2	271	0
	D2535	2	44	0
	D2537	2	4	0
	D2690-6	1	15	0
	D3917-3	10	75	0
	D3953-17	2	59	0
	D3953-19	1	36	0
	D3953-21	1	28	0
	D3953-3	2	10	0
	D3953-7	2	6	0
	D3953-9	2	41	0
	D3969-7	1	5	0
	D5319-175	1	7	0
	D5322-041	1	1	0
	D5323-1	4	20	0
	D5324-1	1	7	0
	D5331-041	1	0	0
	D5336-041	1	0	0
	D5336-043	1	0	0
	MS17984-C410	1	9	0
	MS20600-AD4W3	4	269	0
	MS21042L3	8	1,920	0
	MS21042L5	4	870	0
	MS24665-151	5	328	0
	MS24665-300	2	62	0
	NAS1149C0432R	2	1,607	0
	NAS1149F0332P	12	1,361	0
	NAS1149F0432P	10	2,581	0
	NAS1149F0563P	4	590	0
	NAS1149FN432P	4	142	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering ☐ Quality ☐ Other ☐							
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval					
Description Work Order Deviation		Disposition		Completed By					
				Lead hand / Supervisor Approval Verification					
				QC / QA Coordinator Approval					
FAULT CATEGORY									
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☐ OTHER : _____									

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Inte
Tril



Container No: S108143

Part: D5337-011

Job No: 180703

Serial No/Batch: S108143

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/06/18

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d QA/NCRWO Rev I